Bay Area Air Quality Management District

939 Ellis Street San Francisco, CA 94109 (415) 771-6000

Final

MAJOR FACILITY REVIEW PERMIT

Issued To: Western Fiberglass, Inc. Facility #A7974

Facility Address:

1555 Copperhill Parkway Santa Rosa, CA 95403

Mailing Address:

1555 Copperhill Parkway Santa Rosa, CA 95403

Responsible Official: Frank Lillo, President (707) 523-2050 Facility Contact: Courtney van Amstel (707) 523-2050

Type of Facility: Fiberglass/Resin Operation BAAQMD Engineering Division

Contact:

Primary SIC: 3088 Madhav Patil

Product: Fiberglass Products Air Quality Engineer

ISSUED BY THE BAY AREA AIR QUALITY MANAGEMENT DISTRICT

Signed by Jeff McKay for Jack P. Broadbent

January 5, 2009

Jack P. Broadbent, Executive Officer/Air Pollution Control Officer

Date

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I. STANDARD CONDITIONS

A. Administrative Requirements

The permit holder shall comply with all applicable requirements in the following regulations:

BAAQMD Regulation 1 - General Provisions and Definitions

(as amended by the District Board on 7/19/06);

SIP Regulation 1 - General Provisions and Definitions

(as approved by EPA through 6/28/99);

BAAQMD Regulation 2, Rule 1 - Permits, General Requirements

(as amended by the District Board on 7/19/06);

SIP Regulation 2, Rule 1 - Permits, General Requirements

(as approved by EPA through 1/26/99);

BAAQMD Regulation 2, Rule 2 - Permits, New Source Review

(as amended by the District Board on 6/15/05);

SIP Regulation 2, Rule 2 - Permits, New Source Review and Prevention of Significant Deterioration

(as approved by EPA through 1/26/99);

BAAQMD Regulation 2, Rule 4 - Permits, Emissions Banking

(as amended by the District Board on 12/21/04);

SIP Regulation 2, Rule 4 - Permits, Emissions Banking

(as approved by EPA through 1/26/99); and

BAAQMD Regulation 2, Rule 6 - Permits, Major Facility Review

(as amended by the District Board on 4/16/03).

B. Conditions to Implement Regulation 2, Rule 6, Major Facility Review

- 1. This Major Facility Review Permit was issued on January 5, 2009 and expires on December 31, 2013. The permit holder shall submit a complete application for renewal of this Major Facility Review Permit no later than June 30, 2013 and no earlier than December 31, 2012. **If a complete application for renewal has not been submitted in accordance with this deadline, the facility may not operate after** December 31, 2013. If the permit renewal has not been issued by December 31, 2013 but a complete application for renewal has been submitted in accordance with the above deadlines, the existing permit will continue in force until the District takes final action on the renewal application. (Regulation 2-6-307, 404.2, & 409.6; MOP Volume II, Part 3, §4.2)
- 2. The permit holder shall comply with all conditions of this permit. The permit consists of this document and all appendices. Any non-compliance with the terms and conditions of this permit will constitute a violation of the law and will be grounds for enforcement action; permit termination, revocation and re-issuance, or modification; or denial of a permit renewal application. (Regulation 2-6-307; MOP Volume II, Part 3, §4.11)
- 3. In the event any enforcement action is brought as a result of a violation of any term or condition of this permit, the fact that it would have been necessary for the permittee to halt or reduce the permitted activity in order to maintain compliance with such term or condition shall not be a defense to such enforcement action. (MOP Volume II, Part 3, §4.11)

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I. Standard Conditions

4. This permit may be modified, revoked, reopened and reissued, or terminated for cause. (Regulation 2-6-307, 409.8, 415; MOP Volume II, Part 3, §4.11)

- 5. The filing of a request by the facility for a permit modification, revocation and reissuance, or termination, or the filing of a notification of planned changes or anticipated non-compliance does not stay the applicability of any permit condition. (Regulation 2-6-409.7; MOP Volume II, Part 3, §4.11)
- 6. This permit does not convey any property rights of any sort, or any exclusive privilege. (Regulation 2-6-409.7; MOP Volume II, Part 3, §4.11)
- 7. The permit holder shall supply within 30 days any information that the District requests in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. (Regulation 1-441, Regulation 2-6-409.4 & 501; MOP Volume II, Part 3, §4.11)
- 8. Any records required to be maintained pursuant to this permit, which the permittee considers to contain proprietary or trade secret information shall be prominently designated as such. Copies of any such proprietary or trade secret information which are provided to the District shall be maintained by the District in a locked confidential file, provided, however, that requests from the public for the review of any such information shall be handled in accordance with the District's procedures set forth in Section 11 of the District's Administrative Code. (Regulation 2-6-419; MOP Volume II, Part 3, §4.11)
- 9. Proprietary or trade secret information provided to EPA will be subject to the requirements of 40 CFR Part 2, Subpart B Public Information, Confidentiality of Business Information. (40 CFR Part 2)
- 10. The emissions inventory submitted with the application for this Major Facility Review Permit is an estimate of actual emissions or the potential to emit for the time period stated and is included only as one means of determining applicable requirements for emission sources. It does not establish, or constitute a basis for establishing, any new emission limitations. (MOP Volume II, Part 3, §4.11)
- 11. The responsible official shall certify all documents submitted by the facility pursuant to the major facility review permit. The certification shall state that based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete. The certifications shall be signed by a responsible official for the facility. (MOP Volume II, Part 3, §4.11)
- 12. The permit holder is responsible for compliance, and certification of compliance, with all conditions of the permit, regardless whether it acts through employees, agents, contractors, or subcontractors. (Regulation 2-6-307)

C. Requirement to Pay Fees

The permit holder shall pay annual fees in accordance with District Regulation 3, including Schedule P. (Regulation 2-6-402 & 409.13, Regulation 3; MOP Volume II, Part 3, §4.12)

I. Standard Conditions

D. Inspection and Entry

Access to Facility: The permit holder shall provide reasonable access to the facility and equipment, which is subject to this permit to the APCO and/or to his or her designee. (Regulation 1-440, Regulation 2-6-409.3; MOP Volume II, Part 3, §4.14)

E. Records

- 1. The permit holder must provide any information, records, and reports requested or specified by the APCO. (Regulation 1-441, Regulation 2-6-409.4)
- 2. Notwithstanding the specific wording in any requirement, all records for federally enforceable requirements shall be maintained for at least five years from the date of creation of the record. (Regulation 2-6-501, MOP Volume II, Part 3, §4.7)

F. Monitoring Reports

Reports of all required monitoring must be submitted to the District at least once every six months, except where an applicable requirement specifies more frequent reporting. Monitoring reports shall be submitted for the following periods: July 1st through December 31st and January 1st through June 30th, and are due on the last day of the month after the end of the reporting period. All instances of non-compliance shall be clearly identified in these reports. The reports shall be certified by the responsible official as true, accurate, and complete. In addition, all instances of non-compliance with the permit shall be reported in writing to the District's Compliance and Enforcement Division within 10 calendar days of the discovery of the incident. Within 30 calendar days of the discovery of any incident of non-compliance, the facility shall submit a written report including the probable cause of non-compliance and any corrective or preventative actions. The reports shall be sent to the following address:

Director of Compliance and Enforcement Bay Area Air Quality Management District 939 Ellis Street San Francisco, CA 94109 Attn: Title V Reports

(Regulation 2-6-502, MOP Volume II, Part 3, §4.7)

G. Compliance Certification

Compliance certifications shall be submitted annually by the responsible official of this facility to the Bay Area Air Quality Management District and to the Environmental Protection Agency. The certification period will be July 1st to June 30th. The certification shall be submitted by July 31st of each year. The certification must list each applicable requirement, the compliance status, whether compliance was continuous or intermittent, the method used to determine compliance, and any other specific information required by the permit. The permit holder may satisfy this requirement through submittal of District-generated Compliance Certification forms. The certification should be directed to the District's Compliance and Enforcement Division at the address above, and a copy of the certification shall be sent to the Environmental Protection Agency at the following address:

I. Standard Conditions

Director of the Air Division USEPA, Region IX 75 Hawthorne Street San Francisco, CA 94105 Attention: Air-3

(MOP Volume II, Part 3, §4.5 and 4.15)

H. Emergency Provisions

- 1. The permit holder may seek relief from enforcement action in the event of a breakdown, as defined by Regulation 1-208 of the District's Rules and Regulations, by following the procedures contained in Regulations 1-431 and 1-432. The District will thereafter determine whether breakdown relief will be granted in accordance with Regulation 1-433. (MOP Volume II, Part 3, §4.8)
- 2. The permit holder may seek relief from enforcement action for a violation of any of the terms and conditions of this permit by applying to the District's Hearing Board for a variance pursuant to Health and Safety Code Section 42350. The Hearing Board will determine after notice and hearing whether variance relief should be granted in accordance with the procedures and standards set forth in Health and Safety Code Section 42350 et seq. (MOP Volume II, Part 3, §4.8)
- 3. The granting by the District of breakdown relief or the issuance by the Hearing Board of a variance will not provide relief from federal enforcement. (MOP Volume II, Part 3, §4.8)

I. Severability

In the event that any provision of this permit is invalidated by a court or tribunal of competent jurisdiction, or by the Administrator of the EPA, all remaining portions of the permit shall remain in full force and effect. (Regulation 2-6-409.5; MOP Volume II, Part 3, §4.10)

J. Miscellaneous Conditions

1. The maximum capacity for each source as shown in Table II-A is the maximum allowable capacity. Exceedance of the maximum allowable capacity for any source is a violation of Regulation 2, Rule 1, Section 301. (Regulation 2-1-301)

II. EQUIPMENT LIST

Table II A - Permitted Sources

Each of the following sources has been issued a permit to operate pursuant to the requirements of BAAQMD Regulation 2, Permits. The capacities in this table are the maximum allowable capacities for each source, pursuant to Standard Condition I.J and Regulation 2-1-301.

S-#	Description	Make or Type	Model	Capacity
S-1	Filament Winder	Durawound	Model 10-C	N/A
S-2	Closed Mold Vacuum	RTM Gun	Model 20210-00	N/A
S-3	Chopper Guns (2)	Glas-Craft	Model LPA-II-AAC	N/A

Table II B – Abatement Devices

A-#	D	Source(s)	Applicable	Operating	Required
A-#	Description	Controlled	Requirement	Parameters	Efficiency
A-3	Fiberglass Filters	S-2, S-3	BAAQMD	None	None
			Regulations		
			6-1-301,		
			6-1-310, and		
			6-1-311;		
			SIP		
			Regulations 6-		
			301, 6-310 and		
			6-311		

III. GENERALLY APPLICABLE REQUIREMENTS

The permit holder shall comply with all applicable requirements, including those specified in the BAAQMD and SIP Rules and Regulations and other federal requirements cited below. These requirements apply in a general manner to the facility and/or to sources exempt from the requirement to obtain a District Permit to Operate. The District has determined that these requirements will not be violated under normal, routine operations, and that no additional periodic monitoring or reporting to demonstrate compliance is warranted. In cases where a requirement, in addition to being generally applicable, is also specifically applicable to one or more sources, the requirement and the source are also included in Section IV, Source-Specific Applicable Requirements of this permit. This section also contains provisions that may apply to temporary sources.

The dates in parentheses in the Title column identify the versions of the regulations being cited and are, as applicable:

- 1. BAAQMD regulation(s): The date(s) of adoption or most recent amendment of the regulation by the District Board of Directors
- 2. Any federal requirement, including a version of a District regulation that has been approved into the SIP: The most recent date of EPA approval of any portion of the rule, encompassing all actions on the rule through that date

The full language of SIP requirements is on EPA Region 9's website. The address is:

 $\frac{http://yosemite.epa.gov/r9/r9sips.nsf/Agency?ReadForm\&count=500\&state=California\&cat}{=Bay+Area+Air+Quality+Management+District-Agency-Wide+Provisions}.$

NOTE:

There are differences between the current BAAQMD rules and the versions of the rules in the SIP. All sources must comply with <u>both</u> versions of the rule until US EPA has reviewed and approved the District's revision of the regulation.

Table III
Generally Applicable Requirements

Applicable	Regulation Title or	FE
Requirement	Description of Requirement	(Y/N)
BAAQMD Regulation 1	General Provisions and Definitions (7/19/06)	N
SIP Regulation 1	General Provisions and Definitions (6/28/99)	Y
BAAQMD Regulation 2, Rule 1	General Requirements (7/19/06)	N
BAAQMD 2-1-429	Federal Emissions Statement (6/15/05)	N
SIP Regulation 2, Rule 1	General Requirements (1/26/99)	Y
SIP Regulation 2-1-429	Federal Emissions Statement (4/3/95)	Y
BAAQMD Regulation 4	Air Pollution Episode Plan (3/20/91)	N
SIP Regulation 4	Air Pollution Episode Plan (8/06/90)	Y

III. Generally Applicable Requirements

Table III Generally Applicable Requirements

Applicable	Regulation Title or	FE
Requirement	Description of Requirement	(Y/N)
BAAQMD Regulation 5	Open Burning (3/6/02)	N
SIP Regulation 5	Open Burning (9/4/98)	Y
BAAQMD Regulation 6, Rule 1	Particulate Matter, General Requirements (12/5/07)	N
SIP Regulation 6	Particulate Matter and Visible Emissions (9/4/98)	Y
BAAQMD Regulation 7	Odorous Substances (3/17/82)	N
BAAQMD Regulation 8, Rule 1	Organic Compounds - General Provisions (6/15/94)	Y
BAAQMD Regulation 8, Rule 3	Organic Compounds - Architectural Coatings (11/21/01)	Y
BAAQMD Regulation 8, Rule 4	Organic Compounds – General Solvent and Surface Coating Operation (10/16/02)	Y
BAAQMD Regulation 8, Rule 15	Organic Compounds – Emulsified and Liquid Asphalts (6/1/94)	Y
BAAQMD Regulation 8, Rule 16	Organic Compounds - Solvent Cleaning Operations (10/16/2002)	Y
BAAQMD Regulation 8, Rule 40	Organic Compounds – Aeration of Contaminated Soil and Removal of Underground Storage Tanks (12/15/99)	Y
BAAQMD Regulation 8, Rule 47	Organic Compounds – Air Stripping and Soil Vapor Extraction Operations (6/15/94)	Y
BAAQMD Regulation 8,	Organic Compounds - Aerosol Paint Products (12/20/95)	N
Rule 49		
SIP Regulation 8, Rule 49	Organic Compounds - Aerosol Paint Products (3/22/95)	Y
BAAQMD Regulation 8, Rule 51	Organic Compounds - Adhesive and Sealant Products (7/17/02)	N
SIP Regulation 8, Rule 51	Organic Compounds - Adhesive and Sealant Products (2/26/02)	Y
BAAQMD Regulation 9, Rule 1	Inorganic Gaseous Pollutants – Sulfur Dioxide (3/15/95)	N
SIP Regulation 9, Rule 1	Inorganic Gaseous Pollutants – Sulfur Dioxide (6/8/99)	Y
BAAQMD Regulation 11, Rule 2	Hazardous Pollutants - Asbestos Demolition, Renovation and Manufacturing (10/7/98)	Y
BAAQMD Regulation 12, Rule 4	Miscellaneous Standards of Performance - Sandblasting (7/11/90)	N
SIP Regulation 12, Rule 4	Miscellaneous Standards of Performance - Sandblasting (9/2/81)	Y
California Health and Safety Code Section 44300 et seq.	Air Toxics "Hot Spots" Information and Assessment Act of 1987	N
40 CFR Part 61, Subpart M	National Emission Standards for Hazardous Air Pollutants – National Emission Standard for Asbestos (6/19/95)	Y

IV. SOURCE-SPECIFIC APPLICABLE REQUIREMENTS

The permit holder shall comply with all applicable requirements, including those specified in the BAAQMD and SIP Rules and Regulations and other federal requirements cited below. The requirements cited in the following tables apply in a specific manner to the indicated source(s).

The dates in parentheses in the Title column identify the versions of the regulations being cited and are, as applicable:

- 1. BAAQMD regulation(s): The date(s) of adoption or most recent amendment of the regulation by the District Board of Directors
- 2. Any federal requirement, including a version of a District regulation that has been approved into the SIP: The most recent date of EPA approval of any portion of the rule, encompassing all actions on the rule through that date

The full text of each permit condition cited is included in Section VI, Permit Conditions, of this permit. The full language of SIP requirements is on EPA Region 9's website. The address is:

http://yosemite.epa.gov/r9/r9sips.nsf/Agency?ReadForm&count=500&state=California&cat =Bay+Area+Air+Quality+Management+District-Agency-Wide+Provisions.All other text may be found in the regulations themselves.

Table IV – A Source-specific Applicable Requirements S-1 FILAMENT WINDER

Applicable Requirement	Regulation Title or Description of Requirement	Federally Enforceable (Y/N)	Future Effective Date
BAAQMD Regulation 6, Rule 1	Particulate Matter, General Requirements (12/5/07)		
6-1-301	Ringelmann No. 1 Limitation	N	
6-1-305	Visible Particles	N	
6-1-310	Particulate Weight Limitation	N	
6-1-311	General Operations	N	
6-1-401	Appearance of Emissions	N	
SIP Regulation 6	Particulate Matter and Visible Emissions (9/4/98)	Y	
6-301	Ringelmann No. 1 Limitation	Y	
6-305	Visible Particles	Y	
6-310	Particulate Weight Limitation	Y	

IV. Source-Specific Applicable Requirements

Table IV – A Source-specific Applicable Requirements S-1 FILAMENT WINDER

		Federally	Future
Applicable	Regulation Title or	Enforceable	Effective
Requirement	Description of Requirement	(Y/N)	Date
6-311	General Operations	Y	
6-401	Appearance of Emissions	Y	
BAAQMD			
Regulation 8,	Organic Compounds - Polyester Resin Operations (11/06/96)		
Rule 50			
8-50-110	Limited Exemption, Touch-up and Repair	Y	
8-50-220	Volatile Organic Compound	N	
8-50-301	Process Requirements	N	
8-50-301.1	Monomer ≤ 35 wt%	Y	
8-50-301.2	Vapor Suppressant & VOC Emission ≤ 60g/m ²	N	
8-50-304	Corrosion-resistant Materials	Y	
8-50-305	Surface Preparation and Clean-up Solvent	N	
8-50-305.1	Storage in Closed Containers	Y	
8-50-305.2	Self-closing Containers, Disposal	Y	
8-50-305.3	Minimizing Organic Emissions from Spray Equipment Clean-up	Y	
8-50-305.4	Clean-up Solvent, VOC ≤ 200g/liter	<u> </u>	
8-50-306	Equipment Requirements	Y	
8-50-307	Gel Coat Requirement	N	
8-50-501	Records	N	
8-50-501.1	List of Materials Used	Y	
8-50-501.2	List VOC Content of Materials Used	N	
8-50-501.3	Vapor-suppressed Resin Records	Y	
8-50-501.4	Daily Usage Records	Y	
8-50-501.5	Record Retention for 24 months	Y	
SIP	Organic Compounds Polyester Resin Operations (12/23/97)		
Regulation 8,			
Rule 50			
8-50-220	Volatile Organic Compound	Y	
8-50-301	Process Requirements	Y	
8-50-301.2	Vapor Suppressant & VOC Emission ≤ 60g/m2	Y	
8-50-305	Surface Preparation and Clean-up Solvent	Y	

IV. Source-Specific Applicable Requirements

Table IV – A Source-specific Applicable Requirements S-1 FILAMENT WINDER

Applicable	Regulation Title or	Federally Enforceable	Future Effective
Requirement	Description of Requirement	(Y/N)	Date
8-50-305.4	Clean-up Solvent, VOC \leq 200g/liter (refers to definition in SIP 8-50 220)	Y	
8-50-307	Gel Coat Requirement	Y	
8-50-501	Records	Y	
8-50-501.2	List VOC Content of Materials Used	Y	
NESHAP Part 63 Subpart A	National Emission Standards for Hazardous Air Pollutants for Source Categories, General Provisions		
63.4	Prohibited Activities and Circumvention	Y	
63.6(e)	Operation and Maintenance	Y	
63.7	Performance Testing Requirements	Y	
63.8	Monitoring Requirements	Y	
63.9	Notification Requirements	Y	
63.10	Recordkeeping and Reporting Requirements	Y	
63.10(a)	Applicability of recordkeeping and reporting	Y	
63.10(b)(1)	Records Retention	Y	
40 CFR 63	National Emission Standards for Hazardous Air Pollutants:	Y	
Subpart	Reinforced Plastic Composites Production		
www			
63.5805	What standards must I meet to comply with this subpart?	Y	
63.5805(a)	Existing facility that is not a small business and that emits less than 100 TPY of HAP – Table 3 & Table 4.	Y	
63.5810	What are my options for meeting the standards for new and existing open molding and centrifugal casting operations?	Y	
63.5810(d)	Resins and gel coats HAP content – Table 3	Y	
63.5835	What are my general requirements for complying with this subpart?	Y	
63.5835(a)	Work practice standards in Table 4, as well as emission limits of Table 3 or 5 (without the use of add-on control equipment)	Y	
63.5835(c)	Operate and maintain affected source according to provisions of 63.6(e)(1)(i)	Y	
63.5840	By what date must I conduct a performance test or other initial compliance demonstration?	Y	

IV. Source-Specific Applicable Requirements

Table IV – A Source-specific Applicable Requirements S-1 FILAMENT WINDER

Applicable Requirement	Regulation Title or Description of Requirement	Federally Enforceable (Y/N)	Future Effective Date
63.5860	How do I demonstrate initial compliance with the standards?	Y	Date
63.5860(a)	Table 8 and 9	Y	
63.5895	How do I monitor and collect data to demonstrate continuous compliance?	Y	
63.5895(b)	Monitor and collect data	Y	
63.5895 (c)	Collect and keep records of resin and gel coat use, organic HAP content, etc.	Y	
63.5895(d)	Initial demonstration of organic HAP emission limit or content limit	Y	
63.5900	How do I demonstrate continuous compliance with the standards?	Y	
63.5900(a)	Demonstrating compliance	Y	
63.5900(a)(2)	Compliance with emission limits using point value system	Y	
63.5900(a)(3)	Compliance with content limits using average value method or individual value method.	Y	
63.5900(a)(4)	Compliance with work practice requirements – Table 4	Y	
63.5900(b)	Reporting deviations from standards	Y	
63.5905	What notifications must I submit and when?	Y	
63.5910	What reports must I submit and when?	Y	
63.5915(a), (c),(d)	What records must I keep?	Y	
63.5920	In what form and how long must I keep my records?	Y	
63.5925	What parts of the General Provisions apply to me?	Y	
Table 3, Part 1b	Open molding - corrosion resistant and/or high strength, filament application	Y	
Table 3, Part 2b	Open molding - non-corrosion resistant and/or high strength, filament application	Y	
Table 3, Part 4b	Open molding - low flame spread/low-smoke products, filament application	Y	
Table 3, Part 5b	Open molding – shrinkage controlled resin, filament application	Y	
Table 3, Part 6a	Tooling gel coating	Y	

IV. Source-Specific Applicable Requirements

Table IV – A Source-specific Applicable Requirements S-1 FILAMENT WINDER

Applicable	Regulation Title or	Federally Enforceable	Future Effective
Requirement	Description of Requirement	(Y/N)	Date
Table 3, Part 6b	White/off-white pigmented gel coating	Y	
Table 3, Part 6c	All other pigmented gel coating	Y	
Table 3, Part 6d	Corrosion resistant and/or high strength gel coating	Y	
Table 3, Part 6e	Fire retardant gel coat	Y	
Table 3, Part 6f	Clear production gel coat	Y	
BAAQMD			
Condition #9303			
Part 1a	Acetone Usage (basis: cumulative increase)	N	
Part 1b	Polyester Resin/Gelcoat Usage (basis: cumulative increase)	Y	
Part 2a	POC Emission Limit for S-1 (basis: BACT, cumulative increase)	Y	
Part 2b	NPOC Emission Limit for S-1 (basis: BACT, cumulative increase)	N	
Part 3	Record Keeping (basis: cumulative increase, Regulation 8-50-501)	Y	
Part 4	Compliance with Regulation 8-50 (basis: BACT; Regulation 8-50)	Y	

IV. Source-Specific Applicable Requirements

Table IV – B
Source-specific Applicable Requirements
S-2 CLOSED MOLD VACUUM

		Federally	Future
Applicable	Regulation Title or	Enforceable	Effective
Requirement	Description of Requirement	(Y/N)	Date
BAAQMD	Particulate Matter, General Requirements (12/5/07)		
Regulation 6,			
Rule 1			
6-1-301	Ringelmann No. 1 Limitation	N	
6-1-305	Visible Particles	N	
6-1-310	Particulate Weight Limitation	N	
6-1-311	General Operations	N	
6-1-401	Appearance of Emissions	N	
SIP	Particulate Matter and Visible Emissions (9/4/98)		
Regulation 6			
6-301	Ringelmann No. 1 Limitation	Y	
6-305	Visible Particles	Y	
6-310	Particulate Weight Limitation	Y	
6-311	General Operations	Y	
6-401	Appearance of Emissions	Y	
BAAQMD			
Regulation 8,	Organic Compounds – Polyester Resin Operations (11/06/96)		
Rule 50			
8-50-110	Limited Exemption, Touch-up and Repair	Y	
8-50-220	Volatile Organic Compounds	N	
8-50-301	Process Requirements	N	
8-50-301.3	Closed Mold System	Y	
8-50-304	Corrosion-resistant Materials	Y	
8-50-305	Surface Preparation and Clean-up Solvent	N	
8-50-305.1	Storage in Closed Containers	Y	
8-50-305.2	Self-closing Containers, Disposal	Y	
8-50-305.3	Minimizing Organic Emissions from Spray Equipment	Y	
	Clean-up		
8-50-305.4	Clean-up Solvent, VOC ≤ 200g/liter	N	
8-50-307	Gel Coat Requirement	N	
8-50-501	Records	N	
8-50-501.1	List of Materials Used	Y	

IV. Source-Specific Applicable Requirements

Table IV – B Source-specific Applicable Requirements S-2 CLOSED MOLD VACUUM

		Federally	Future
Applicable	Regulation Title or	Enforceable	Effective
Requirement	Description of Requirement	(Y/N)	Date
8-50-501.2	List VOC Content of Materials Used	N	
8-50-501.3	Vapor-suppressed Resin Records	Y	
8-50-501.4	Daily Usage Records	Y	
8-50-501.5	Record Retention for 24 months	Y	
SIP	Organic Compounds – Polyester Resin Operations (12/23/97)		
Regulation 8,			
Rule 50			
8-50-220	Volatile Organic Compounds	Y	
8-50-301	Process Requirements	Y	
8-50-301.2	Vapor Suppressant & VOC Emission ≤ 60g/m2	Y	
8-50-305	Surface Preparation and Clean-up Solvent	Y	
8-50-305.4	Clean-up Solvent, VOC ≤ 200g/liter (refers to definition in SIP	Y	
	8-50 220)		
8-50-307	Gel Coat Requirement	Y	
8-50-501	Records	Y	
8-50-501.2	List VOC Content of Materials Used	Y	
NESHAP Part 63	National Emission Standards for Hazardous Air Pollutants for Source Categories, General Provisions		
Subpart A			
63.4	Prohibited Activities and Circumvention	Y	
63.6(e)	Operation and Maintenance	Y	
63.7	Performance Testing Requirements	Y	
63.8	Monitoring Requirements	Y	
63.9	Notification Requirements	Y	
63.10	Recordkeeping and Reporting Requirements	Y	
63.10(a)	Applicability of recordkeeping and reporting	Y	
63.10(b)(1)	Records Retention	Y	
40 CFR 63	National Emission Standards for Hazardous Air Pollutants:	Y	
Subpart	Reinforced Plastic Composites Production		
www			
63.5805	What standards must I meet to comply with this subpart?	Y	
63.5805(a)	Existing facility that is not a small business and that emits less than	Y	
	100 TPY of HAP – Table 3 & Table 4.		

IV. Source-Specific Applicable Requirements

Table IV – B Source-specific Applicable Requirements S-2 CLOSED MOLD VACUUM

Applicable Requirement	Regulation Title or Description of Requirement	Federally Enforceable (Y/N)	Future Effective Date
63.5810	What are my options for meeting the standards for new and existing open molding and centrifugal casting operations?	Y	
63.5810(d)	Resins and gel coats HAP content – Table 3	Y	
63.5835	What are my general requirements for complying with this subpart?	Y	
63.5835(a)	Work practice standards in Table 4, as well as emission limits of Table 3 or 5 (without the use of add-on control equipment)	Y	
63.5835I	Operate and maintain affected source according to provisions of 63.6(e)(1)(i)	Y	
63.5840	By what date must I conduct a performance test or other initial compliance demonstration?	Y	
63.5860	How do I demonstrate initial compliance with the standards?	Y	
63.5860(a)	Table 8 and 9	Y	
63.5895	How do I monitor and collect data to demonstrate continuous compliance?	Y	
63.5895(b)	Monitor and collect data	Y	
63.5895 (c)	Collect and keep records of resin and gel coat use, organic HAP content, etc.	Y	
63.5895(d)	Initial demonstration of organic HAP emission limit or content limit	Y	
63.5900	How do I demonstrate continuous compliance with the standards?	Y	
63.5900(a)	Demonstrating compliance	Y	
63.5900(a)(2)	Compliance with emission limits using point value system	Y	
63.5900(a)(3)	Compliance with content limits using average value method or individual value method.	Y	
63.5900(a)(4)	Compliance with work practice requirements – Table 4	Y	
63.5900(b)	Reporting deviations from standards	Y	
63.5905	What notifications must I submit and when?	Y	
63.5910	What reports must I submit and when?	Y	
63.5915(a),(c), (d)	What records must I keep?	Y	
63.5920	In what form and how long must I keep my records?	Y	
63.5925	What parts of the General Provisions apply to me?	Y	

IV. Source-Specific Applicable Requirements

Table IV – B Source-specific Applicable Requirements S-2 CLOSED MOLD VACUUM

Applicable Requirement	Regulation Title or Description of Requirement	Federally Enforceable (Y/N)	Future Effective Date
Table 3, Part 6a	Tooling gel coating	Y	
Table 3, Part 6b	White/off-white pigmented gel coating	Y	
Table 3, Part 6c	All other pigmented gel coating	Y	
Table 3, Part 6d	Corrosion resistant and/or high strength gel coating	Y	
Table 3, Part 6e	Fire retardant gel coat	Y	
Table 3, Part 6f	Clear production gel coat	Y	
BAAQMD Condition #9303			
Part 5a	Acetone Usage (basis: cumulative increase)	N	
Part 5b	Polyester Resin/Gelcoat Usage (basis: cumulative increase)	Y	
Part 6a	POC Emission Limit for S-2 (basis: BACT, cumulative increase)	Y	
Part 6b	NPOC Emission Limit for S-2 (basis: BACT, cumulative increase)	N	
Part 7	Record Keeping (basis: cumulative increase, Regulation 8-50-501)	Y	
Part 8	Compliance with Regulation 8-50 (basis: BACT; Regulation 8-50)	Y	

IV. Source-Specific Applicable Requirements

Table IV – C Source-specific Applicable Requirements S-3 CHOPPER GUNS (2)

Applicable Requirement	Regulation Title or Description of Requirement	Federally Enforceable (Y/N)	Future Effective Date
BAAQMD	Particulate Matter, General Requirements (12/5/07)		
Regulation 6,			
Rule 1			
6-1-301	Ringelmann No. 1 Limitation	N	
6-1-305	Visible Particles	N	
6-1-310	Particulate Weight Limitation	N	
6-1-311	General Operations	N	
6-1-401	Appearance of Emissions	N	
SIP	Particulate Matter and Visible Emissions (9/4/98)		
Regulation 6			
6-301	Ringelmann No. 1 Limitation	Y	
6-305	Visible Particles	Y	
6-310	Particulate Weight Limitation	Y	
6-311	General Operations	Y	
6-401	Appearance of Emissions	Y	
BAAQMD			
Regulation 8,	Organic Compounds-s - Polyester Resin Operations (11/06/96)		
Rule 50			
8-50-110	Limited Exemption, Touch-up and Repair	Y	
8-50-220	Volatile Organic Compounds	N	
8-50-301	Process Requirements	N	
8-50-301.1	Monomer ≤ 35 wt%	Y	
8-50-301.2	Vapor Suppressant & VOC Emission ≤ 60g/m ²	N	
8-50-302	Spraying Operations	Y	
8-50-302.1	Airless Spray	Y	
8-50-302.2	Air-Assisted Airless Spray	Y	
8-50-302.3	Electrostatic Spray	Y	
8-50-302.4	HVLP	Y	
8-50-304	Corrosion-resistant Materials	Y	
8-50-305	Surface Preparation and Clean-up Solvent	N	
8-50-305.1	Storage in Closed Containers	Y	

IV. Source-Specific Applicable Requirements

Table IV – C Source-specific Applicable Requirements S-3 CHOPPER GUNS (2)

Applicable	Regulation Title or	Federally Enforceable	Future Effective
Requirement	Description of Requirement	(Y/N)	Date
8-50-305.2	Self-closing Containers, Disposal	Y	
8-50-305.3	Minimizing Organic Emissions from Spray Equipment Clean-up	Y	
8-50-305.4	Clean-up Solvent, VOC ≤ 200g/liter	N	
8-50-307	Gel Coat Requirement	N	
8-50-501	Records	N	
8-50-501.1	List of Materials Used	Y	
8-50-501.2	List VOC Content of Materials Used	N	
8-50-501.3	Vapor-suppressed Resin Records	Y	
8-50-501.4	Daily Usage Records	Y	
8-50-501.5	Record Retention for 24 months	Y	
SIP	Organic Compounds - Polyester Resin Operations (12/23/97)		
Regulation 8,			
8-50-220	Volatile Organic Compound	Y	
8-50-301	Process Requirements	Y	
8-50-301.2	Vapor Suppressant & VOC Emission ≤ 60g/m2	Y	
8-50-305	Surface Preparation and Clean-up Solvent	Y	
8-50-305.4	Clean-up Solvent, VOC ≤ 200g/liter (refers to definition in SIP 8-50 220)	Y	
8-50-307	Gel Coat Requirement	Y	
8-50-501	Records	Y	
8-50-501.2	List VOC Content of Materials Used	Y	
NESHAP Part 63 Subpart A	National Emission Standards for Hazardous Air Pollutants for Source Categories, General Provisions		
63.4	Prohibited Activities and Circumvention	Y	
63.6(e)	Operation and Maintenance	Y	
63.7	Performance Testing Requirements	Y	
63.8	Monitoring Requirements	Y	
63.9	Notification Requirements	Y	
63.10	Recordkeeping and Reporting Requirements	Y	
63.10(a)	Applicability of recordkeeping and reporting	Y	

IV. Source-Specific Applicable Requirements

Table IV – C Source-specific Applicable Requirements S-3 CHOPPER GUNS (2)

Applicable Requirement	Regulation Title or Description of Requirement	Federally Enforceable (Y/N)	Future Effective Date
63.10(b)(1)	Records Retention	Y	
40 CFR 63	National Emission Standards for Hazardous Air Pollutants:	Y	
Subpart WWWW	Reinforced Plastic Composites Production		
63.5805	What standards must I meet to comply with this subpart?	Y	
63.5805(a)	Existing facility that is not a small business and that emits less than 100 TPY of HAP – Table 3 & Table 4.	Y	
63.5810	What are my options for meeting the standards for new and existing open molding and centrifugal casting operations?	Y	
63.5810(d)	Resins and gel coats HAP content – Table 3	Y	
63.5835	What are my general requirements for complying with this subpart?	Y	
63.5835(a)	Work practice standards in Table 4, as well as emission limits of Table 3 or 5 (without the use of add-on control equipment)	Y	
63.5835(c)	Operate and maintain affected source according to provisions of 63.6(e)(1)(i)	Y	
63.5840	By what date must I conduct a performance test or other initial compliance demonstration?	Y	
63.5860	How do I demonstrate initial compliance with the standards?	Y	
63.5860(a)	Table 8 and 9	Y	
63.5895	How do I monitor and collect data to demonstrate continuous compliance?	Y	
63.5895(b)	Monitor and collect data	Y	
63.5895 (c)	Collect and keep records of resin and gel coat use, organic HAP content, etc.	Y	
63.5895(d)	Initial demonstration of organic HAP emission limit or content limit	Y	
63.5900	How do I demonstrate continuous compliance with the standards?	Y	
63.5900(a)	Demonstrating compliance	Y	
63.5900(a)(2)	Compliance with emission limits using point value system	Y	
63.5900(a)(3)	Compliance with content limits using average value method or individual value method.	Y	
63.5900(a)(4)	Compliance with work practice requirements – Table 4	Y	

IV. Source-Specific Applicable Requirements

Table IV – C Source-specific Applicable Requirements S-3 CHOPPER GUNS (2)

		Federally	Future
Applicable	Regulation Title or	Enforceable	Effective
Requirement	Description of Requirement	(Y/N)	Date
63.5900(b)	Reporting deviations from standards	Y	
63.5905	What notifications must I submit and when?	Y	
63.5910	What reports must I submit and when?	Y	
63.5915(a),(c),	What records must I keep?	Y	
(d)			
63.5920	In what form and how long must I keep my records?	Y	
63.5925	What parts of the General Provisions apply to me?	Y	
Table 3, Part	Tooling gel coating	Y	
6a			
Table 3, Part	White/off-white pigmented gel coating	Y	
6b			
Table 3, Part	All other pigmented gel coating	Y	
6с			
Table 3, Part	Corrosion resistant and/or high strength gel coating	Y	
6d			
Table 3, Part	Fire retardant gel coat	Y	
бе			
Table 3, Part	Clear production gel coat	Y	
6f			
BAAQMD			
Condition #9303			
Part 9a	Acetone Usage (basis: cumulative increase)	N	
Part 9b	Polyester Resin/Gelcoat Usage (basis: cumulative increase)	Y	
Part 10a	POC Emission Limit for S-3 (basis: BACT, cumulative increase)	Y	
Part 10b	NPOC Emission Limit for S-3 (basis: BACT, cumulative increase)	N	
Part 11	Record Keeping (basis: cumulative increase, Regulation 8-50-501)	Y	
Part 12	Compliance with Regulation 8-50 (basis: BACT; Regulation 8-50)	Y	
Part 13	All Spray Operations Must Be In Building (basis: Regulation 6-	Y	
	301, 6-305)		
Part 14	No more than 1 Chopper Gun At a Time (basis: Cumulative	Y	
	Increase)		

V. SCHEDULE OF COMPLIANCE

The permit holder shall comply with all applicable requirements cited in this permit. The permit holder shall also comply with applicable requirements that become effective during the term of this permit on a timely basis.

VI. PERMIT CONDITIONS

Any condition that is preceded by an asterisk is not federally enforceable.

Condition # 9303

For S-1, Filament Winder:

1. The owner/operator of S-1 shall not exceed the following usage limits in any consecutive 12-month period:

*a. Acetone 600 Gallons b. Polyester Resin/Gelcoat 20,000 Gallons

(basis: Cumulative Increase)

- 2. The owner/operator may use solvents and materials other than the materials specified in Condition 1, and/or usages in excess of those specified in part 1, provided that the owner/operator can demonstrate that the following are satisfied:
 - a. Total POC emissions from S-1 do not exceed 7,559 pounds in any consecutive twelve month period.
 - *b. Total NPOC emissions from S-1 do not exceed 3,960 pounds in any consecutive twelve month period.
 - c. The use of these materials does not increase toxics emissions above any risk screening trigger level, except for styrene, which shall not exceed the monomer content limit of Regulation 8-50-304.
 - d. No ozone-depleting compounds as listed in Appendix A and B to Subpart A of 40 CFR 82 shall be used at this source.

(basis: BACT; Cumulative Increase)

- 3. The owner/operator shall keep monthly records of the following in a District-approved log for at least five years and shall make such records available to the District upon request:
 - a. Maintain a list of resin, catalyst, and cleaning material used.
 - b. Maintain a list of the weight of VOC (in percent) in the polyester resin materials and the grams of VOC per liter for the cleaning materials.
 - c. Maintain records on a daily basis that provides the following information as applicable:
 - 1. the amount of each of the polyester resin materials and cleaning materials used.
 - 2. the volume of resin and cleaning materials used for touch-up and repair. Such records shall be retained and available for inspection by the APCO for the previous five-year period. (basis: Cumulative Increase; Regulation 8-50-501)

VI. Permit Conditions

4. The owner/operator of S-1 and S-2 shall comply with the applicable requirements of Regulation 8, Rule 50. (basis: BACT; Regulation 8, Rule 50)

For S-2, Closed Mold Vacuum:

5. The owner/operator of S-2 shall not exceed the following usage limits in any consecutive 12-month period:

*a. Acetone 600 Gallons b. Polyester Resin/Gelcoat 30,000 Gallons

(basis: Cumulative Increase)

- 6. The owner/operator may use solvents and materials other than the materials specified in Part 5, and/or uses in excess of those specified in part 5, provided that the owner/operator can demonstrate that the following are satisfied:
 - a. Total POC emissions from S-2 do not exceed 3,453 pounds in any consecutive twelve-month period.
 - *b. Total NPOC emissions from S-2 do not exceed 3,960 pounds in any consecutive twelve-month period.
 - c. The use of these materials does not increase toxics emissions above any risk screening trigger level, except for styrene, which shall not exceed the monomer content limit of Regulation 8-50-304.
 - d. No ozone-depleting compounds as listed in Appendix A and B to Subpart A of 40 CFR 82 shall be used at this source.

(basis: BACT; Cumulative Increase)

- 7. The owner/operator shall keep monthly records of the following in a District-approved log for at least five years and shall make such records available to the District upon request:
 - a. Maintain a list of resin, catalyst, and cleaning material used.
 - b. Maintain a list of the weight of VOC (in percent) in the polyester resin materials and the grams of VOC per liter for the cleaning materials.
 - c. Maintain records on a daily basis that provides the following information as applicable:
 - 1. the amount of each of the polyester resin materials and cleaning materials used.
 - 2. the volume of resin and cleaning materials used for touch-up and repair. Such records shall be retained and available for inspection by the APCO for the previous 5-year period. (basis: Cumulative Increase; Regulation 8-50-501)
- 8. The owner/operator shall comply with the applicable requirements of Regulation 8-50. (basis: Regulation 8-50)

For S-3, Chopper Guns (2):

VI. Permit Conditions

9. The owner/operator of S-3 shall not exceed the following usage limits in any consecutive 12-month period:

*a. Acetone 600 Gallons b. Polyester Resin/Gelcoat 30,000 Gallons

(basis: Cumulative Increase)

- 10. The owner/operator may use solvents and materials other than the materials specified in part9, and/or uses in excess of those specified in part9, provided that the owner/operator can demonstrate that the following are satisfied:
 - a. Total POC emissions from S-3 do not exceed 15,814 pounds in any consecutive twelve-month period.
 - *b. Total NPOC emissions from S-3 do not exceed 3,960 pounds in any consecutive twelve-month period.
 - c. The use of these materials does not increase toxics emissions above any risk screening trigger level, except for styrene, which shall not exceed the monomer content limit of Regulation 8-50-304.
 - d. No ozone-depleting compounds as listed in Appendix A and B to Subpart A of 40 CFR 82 shall be used at this source.

(basis: BACT; Cumulative Increase)

- 11. The owner/operator shall keep monthly records of the following in a District-approved log for at least five years and shall make such records available to the District upon request:
 - a. Maintain a list of resin, catalyst, and cleaning material used.
 - b. Maintain a list of the weight of VOC (in percent) in the polyester resin materials and the grams of VOC per liter for the cleaning materials.
 - c. Maintain records on a daily basis that provides the following information as applicable:
 - 1. the amount of each of the polyester resin materials and cleaning materials used.
 - 2. the volume of resin and cleaning materials used for touch-up and repair. Such records shall be retained and available for inspection by the APCO for the previous 5-year period. (basis: Cumulative Increase; Regulation 8-50-501)
- 12. The owner/operator of S-3 shall comply with the applicable requirements of Regulation 8-50. (basis: BACT; Regulation 8, Rule 50)
- 13. The owner/operator shall ensure that the spray area and all associated spray operations shall be contained within the building. (basis: Regulation 6-301, 6-305)
- 14. In no case shall the owner/operator operate more than one chopper gun operate at any time. (basis: Cumulative Increase)

VII. APPLICABLE LIMITS & COMPLIANCE MONITORING REQUIREMENTS

This section has been included to summarize the applicable emission limits contained in Section IV, Source-Specific Applicable Requirements, of this permit. The following tables show the relationship between each emission limit and the associated compliance monitoring provisions, if any. The monitoring frequency column indicates whether periodic (P) or continuous (C) monitoring is required. For periodic monitoring, the frequency of the monitoring has also been shown using the following codes: annual (A), quarterly (Q), monthly (M), weekly (W), daily (D), or on an event basis (E). No monitoring (N) has been required if the current applicable rule or regulation does not require monitoring, and the operation is unlikely to deviate from the applicable emission limit based upon the nature of the operation.

This section is only a summary of the limits and monitoring requirements. In the case of a conflict with any requirement in Sections I-VI, the preceding sections take precedence over Section VII.

Table VII-A
Applicable Limits and Compliance Monitoring Requirements
S-1 FILAMENT WINDER

Type of	Citation of		Future Effective		Monitoring Requirement	Monitoring Frequency	Monitoring
Limit	Limit	Y/N	Date	Limit	Citation	(P/C/N)	Type
Opacity	BAAQMD	N		Ringelmann No. 1		N	
	6-1-301						
Opacity	SIP	Y		Ringelmann No. 1		N	
	6-301						
FP	BAAQMD	N		0.15 grains/dscf		N	
	6-1-310						
FP	SIP	Y		0.15 grains/dscf		N	
	6-310						
FP	BAAQMD	N		4.10P ^{0.67} lb/hr, where P		N	
	6-1-311			is process weight, ton/hr			
FP	SIP	Y		4.10P ^{0.67} lb/hr, where P		N	
	6-311			is process weight, ton/hr			
VOC	BAAQMD	Y	-	monomer content ≤ 35%	BAAQMD	P/E	records
	8-50-301.1			by weight	8-50-501.2;		
					Cond #9303,		
					part 3b		

VII. Applicable Limits & Compliance Monitoring Requirements

Table VII-A
Applicable Limits and Compliance Monitoring Requirements
S-1 FILAMENT WINDER

Type of	Citation of	FE	Future Effective		Monitoring Requirement	Monitoring Frequency	Monitoring
Limit	Limit	Y/N	Date	Limit	Citation	(P/C/N)	Type
VOC	BAAQMD	N		VOC weight	BAAQMD	P/E	records
	8-50-301.2			loss/emissions ≤ 60	8-50-501.3;		
				g/m ² surface area	Cond #9303,		
					part 3b		
VOC	SIP	Y		VOC weight	BAAQMD	P/E	records
	8-50-301.2			loss/emissions ≤ 60	8-50-501.3;		
				g/m ² surface area	Cond #9303,		
					part 3b		
VOC	BAAQMD	Y		monomer content ≤ 50%	BAAQMD	P/E	records
	8-50-304			by weight	8-50-501.2;		
					Cond #9303,		
					part 3b		
VOC	BAAQMD	N		VOC content of cleaning	BAAQMD	P/E	records
	8-50-305.4			material ≤ 200 g/liter	8-50-501.2;		
					Cond #9303,		
					part 3b		
VOC	SIP	Y		VOC content of cleaning	SIP	P/E	records
	8-50-305.4			material ≤ 200 g/liter	8-50-501.2;		
					Cond #9303,		
					part 3b		
VOC	BAAQMD	N		VOC content of gel coat,	BAAQMD	P/E	records
	8-50-307			as applied ≤ 250 g/liter	8-50-501.2;		
					Cond #9303,		
					part 3b		
VOC	SIP	Y		VOC content of gel coat,	BAAQMD	P/E	records
	8-50-307			as applied ≤ 250 g/liter	8-50-501.2;		
					Cond #9303,		
					part 3b		

VII. Applicable Limits & Compliance Monitoring Requirements

Table VII-A
Applicable Limits and Compliance Monitoring Requirements
S-1 FILAMENT WINDER

Type of Limit	Citation of Limit	FE Y/N	Future Effective Date	Limit	Monitoring Requirement Citation	Monitoring Frequency (P/C/N)	Monitoring Type
VOC	40 CFR 63	Y		filament application <	63.5810	P/M	Records
, 50	Subpart	-		171 lb/ton	00.0010	2,112	11000100
	WWWW						
	63.5805(a)						
	& Table 3,						
	Part 1b						
VOC	40 CFR 63	Y		filament application <	63.5810	P/M	Records
	Subpart			188 lb/ton			
	wwww						
	63.5805(a)						
	& Table 3,						
	Part 2b						
VOC	40 CFR 63	Y		filament application \leq	63.5810	P/M	Records
	Subpart			270 lb/ton			
	wwww						
	63.5805(a)						
	& Table 3,						
	Part 4b						
VOC	40 CFR 63	Y		filament application \leq	63.5810	P/M	Records
	Subpart			215 lb/ton			
	wwww						
	63.5805(a)						
	& Table 3,						
	Part 5b						
VOC	40 CFR 63	Y		Mechanical resin	63.5810	P/M	Records
	Subpart			application \leq 354 lb/ton			
	WWWW						
	63.5805(a)						
	and Table						
	3 Part 5a						

VII. Applicable Limits & Compliance Monitoring Requirements

Table VII-A
Applicable Limits and Compliance Monitoring Requirements
S-1 FILAMENT WINDER

			Future		Monitoring	Monitoring	
Type of	Citation of	FE	Effective		Requirement	Frequency	Monitoring
Limit	Limit	Y/N	Date	Limit	Citation	(P/C/N)	Type
VOC	40 CFR 63	Y		Tooling gel coat ≤ 437	63.5810	P/M	Records
	Subpart			lb/ton			
	WWWW						
	63.5805(a)						
	and Table						
	3 Part 6a						
VOC	40 CFR 63	Y		White/Off-white	63.5810	P/M	Records
	Subpart			pigmented gel coat \leq			
	wwww			267 lb/ton			
	63.5805(a)						
	and Table						
	3 Part 6b						
VOC	40 CFR 63	Y		All other pigmented gel	63.5810	P/M	Records
	Subpart			$coat \le 377 \text{ lb/ton}$			
	WWWW						
	63.5805(a)						
	and Table						
	3 Part 6c						
VOC	40 CFR 63	Y		Corrosion resistant	63.5810	P/M	Records
	Subpart			and/or high strength \leq			
	wwww			605 lb/ton			
	63.5805(a)						
	and Table						
	3 Part 6d						
VOC	40 CFR 63	Y		Fire retardant gel coat \leq	63.5810	P/M	Records
	Subpart			854 lb/ton			
	wwww						
	63.5805(a)						
	and Table						
	3 Part 6e						

VII. Applicable Limits & Compliance Monitoring Requirements

Table VII-A
Applicable Limits and Compliance Monitoring Requirements
S-1 FILAMENT WINDER

			Future		Monitoring	Monitoring	
Type of	Citation of	FE	Effective		Requirement	Frequency	Monitoring
Limit	Limit	Y/N	Date	Limit	Citation	(P/C/N)	Type
VOC	40 CFR 63	Y		Clear production gel	63.5810	P/M	Records
	Subpart			$coat \le 522 lb/ton$			
	WWWW						
	63.5805(a)						
	and Table						
	3 Part 6f						
Through-	BAAQMD	Y		20,000 gallons resin, as	BAAQMD	P/D	records
put	Condition			applied, per 12-month	8-50-501.4;		
	#9303,			period	Condition		
	Part 1b				#9303, parts		
					3a and 3c		
POC	BAAQMD			7559 lbs per 12-month	BAAQMD	P/D	records
	Condition			period	8-50-501.4;		
	# 9303,				Condition		
	Part 2a				#9303, parts		
					3a and 3c		
NPOC	BAAQMD	N		600 gallons per 12-	BAAQMD	P/D	records
	Condition			month period	8-50-501.4;		
	#9303,				Cond #9303,		
	Part 1a				parts 3a and		
					3c		
NPOC	BAAQMD	N		3,960 lbs per 12-month	BAAQMD	P/D	records
	Condition			period	8-50-501.4;		
	#9303,				Cond #9303,		
	Part 2b				parts 3a and		
					3c		

VII. Applicable Limits & Compliance Monitoring Requirements

Table VII-B S-2 CLOSED MOLD VACUUM

			Future		Monitoring	Monitoring	
Type of	Citation of	FE	Effective		Requirement	Frequency	Monitoring
Limit	Limit	Y/N	Date	Limit	Citation	(P/C/N)	Type
Opacity	BAAQMD	N		Ringelmann No. 1		N	
	6-1-301						
Opacity	SIP	Y		Ringelmann No. 1		N	
	6-301						
FP	BAAQMD	N		0.15 grains/dscf		N	
	6-1-310						
FP	SIP	Y		0.15 grains/dscf		N	
	6-310						
FP	BAAQMD	N		4.10P ^{0.67} lb/hr, where P		N	
	6-1-311			is process weight, ton/hr			
FP	SIP	Y		4.10P ^{0.67} lb/hr, where P		N	
	6-311			is process weight, ton/hr			
VOC	BAAQMD	Y		monomer content ≤ 50%	BAAQMD	P/E	records
	8-50-304			by weight	8-50-501.2;		
					Cond #9303,		
					part 7b		
VOC	BAAQMD	N		VOC content of cleaning	BAAQMD	P/E	records
	8-50-305.4			material ≤ 200 g/liter	8-50-501.2;		
					Cond #9303,		
					part 7b		
VOC	SIP	Y		VOC content of cleaning	SIP	P/E	records
	8-50-305.4			material ≤ 200 g/liter	8-50-501.2;		
					Cond #9303,		
					part 7b		
VOC	BAAQMD	N		VOC content of gel coat,	BAAQMD	P/E	records
	8-50-307			as applied ≤ 250 g/liter	8-50-501.2;		
					Cond #9303,		
					part 7b		
VOC	SIP	Y		VOC content of gel coat,		P/E	records
	8-50-307			as applied ≤ 250 g/liter	8-50-501.2;		
					Cond #9303,		
					part 7b		

VII. Applicable Limits & Compliance Monitoring Requirements

Table VII-B S-2 CLOSED MOLD VACUUM

			Future		Monitoring	Monitoring	
Type of	Citation of	FE	Effective	.	Requirement	Frequency	Monitoring
Limit	Limit	Y/N	Date	Limit	Citation	(P/C/N)	Type
VOC	40 CFR 63	Y		Tooling gel coat ≤ 437	63.5810	P/M	Records
	Subpart			lb/ton			
	WWWW						
	63.5805(a)						
	and Table						
	3 Part 6a						
VOC	40 CFR 63	Y		White/Off-white	63.5810	P/M	Records
	Subpart			pigmented gel coat \leq			
	WWWW			267 lb/ton			
	63.5805(a)						
	and Table						
	3 Part 6b						
VOC	40 CFR 63	Y		All other pigmented gel	63.5810	P/M	Records
	Subpart			coat ≤ 377 lb/ton			
	WWWW						
	63.5805(a)						
	and Table						
	3 Part 6c						
VOC	40 CFR 63	Y		Corrosion resistant	63.5810	P/M	Records
	Subpart			and/or high strength \leq			
	WWWW			605 lb/ton			
	63.5805(a)						
	and Table						
	3 Part 6d						
VOC	40 CFR 63	Y		Fire retardant gel coat \leq	63.5810	P/M	Records
	Subpart			854 lb/ton			
	WWWW						
	63.5805(a)						
	and Table						
	3 Part 6e						

VII. Applicable Limits & Compliance Monitoring Requirements

Table VII-B S-2 CLOSED MOLD VACUUM

			Future		Monitoring	Monitoring	
Type of	Citation of	FE	Effective		Requirement	Frequency	Monitoring
Limit	Limit	Y/N	Date	Limit	Citation	(P/C/N)	Type
VOC	40 CFR 63	Y		Clear production gel	63.5810	P/M	Records
	Subpart			$coat \le 522 lb/ton$			
	WWWW						
	63.5805(a)						
	and Table						
	3 Part 6f						
Through-	BAAQMD	Y		30,000 gallons resin, as	BAAQMD	P/D	records
put	Condition			applied, per 12-month	8-50-501.4;		
	#9303,			period	Cond #9303,		
	Part 5b				parts 7a and		
					7c		
POC	BAAQMD	Y		3,453 pounds per 12-	BAAQMD	P/D	Records
	Condition			month period	8-50-501.4;		
	#9303,				Cond #9303,		
	Part 6a				parts 7a and		
					7c		
NPOC	BAAQMD	N		600 gallons per 12-	BAAQMD	P/D	Records
	Condition			month period	8-50-501.4;		
	#9303,				Cond #9303,		
	Part 5a				parts 7a and		
					7c		
NPOC	BAAQMD	N		3,960 pounds per 12-	BAAQMD	P/D	Records
	Condition			month period	8-50-501.4;		
	#9303,				Cond #9303,		
	Part 6b				parts 7a and		
					7c		

VII. Applicable Limits & Compliance Monitoring Requirements

Table VII-C S-3 CHOPPER GUNS (2)

			Future		Monitoring	Monitoring	
Type of	Citation of	FE	Effective		Requirement	Frequency	Monitoring
Limit	Limit	Y/N	Date	Limit	Citation	(P/C/N)	Type
Opacity	BAAQMD	N		Ringelmann No. 1		N	
	6-1-301						
Opacity	SIP	Y		Ringelmann No. 1		N	
	6-301						
FP	BAAQMD	N		0.15 grains/dscf		N	
	6-1-310						
FP	SIP	Y		0.15 grains/dscf		N	
	6-310						
FP	BAAQMD	N		4.10P ^{0.67} lb/hr, where P		N	
	6-1-311			is process weight, ton/hr			
FP	SIP	Y		4.10P ^{0.67} lb/hr, where P		N	
	6-311			is process weight, ton/hr			
VOC	BAAQMD	Y		monomer content ≤ 35%	BAAQMD	P/E	records
	8-50-301.1			by weight	8-50-501.2;		
					Cond #9303,		
					part 11b		
VOC	BAAQMD	N		VOC weight	BAAQMD	P/E	records
	8-50-301.2			loss/emissions ≤ 60	8-50-501.3;		
				g/m ² surface area	Cond #9303,		
					part 11b		
VOC	SIP	Y		VOC weight	BAAQMD	P/E	records
	8-50-301.2			loss/emissions ≤ 60	8-50-501.3;		
				g/m ² surface area	Cond #9303,		
					part 11b		
VOC	BAAQMD	Y		monomer content ≤ 50%	BAAQMD	P/E	records
	8-50-304			by weight	8-50-501.2;		
					Cond #9303,		
					part 11b		

VII. Applicable Limits & Compliance Monitoring Requirements

Table VII-C S-3 CHOPPER GUNS (2)

			Future		Monitoring	Monitoring	
Type of	Citation of	FE	Effective		Requirement	Frequency	Monitoring
Limit	Limit	Y/N	Date	Limit	Citation	(P/C/N)	Type
VOC	BAAQMD	N		VOC content of cleaning	BAAQMD	P/E	records
	8-50-305.4			material ≤ 200 g/liter	8-50-501.2;		
					Cond #9303,		
					part 11b		
VOC	SIP	Y		content of cleaning	SIP	P/E	records
	8-50-305.4			material ≤ 200 g/liter	8-50-501.2;		
					Cond #9303,		
					part b		
VOC	BAAQMD	N		content of gel coat, as	BAAQMD	P/E	records
	8-50-307			applied ≤ 250 g/liter	8-50-501.2;		
					Cond #9303,		
					part 11b		
VOC	SIP	Y		content of gel coat, as	BAAQMD	P/E	records
	8-50-307			applied ≤ 250 g/liter	8-50-501.2;		
					Cond #9303,		
					part 11b		
VOC	40 CFR 63	Y		Mechanical resin	63.5810	P/M	Records
	Subpart			application ≤ 112 lb/ton			
	wwww						
	63.5805(a)						
	and Table						
	3 Part 1a						
VOC	40 CFR 63	Y		Mechanical resin	63.5810	P/M	Records
	Subpart			application ≤ 87 lb/ton			
	wwww						
	63.5805(a)						
	and Table						
	3 Part 2a						
VOC	40 CFR 63	Y		Mechanical resin	63.5810	P/M	Records
	Subpart			application ≤ 254 lb/ton			
	wwww						
	63.5805(a)						
	and Table						
	3 Part 3a						

VII. Applicable Limits & Compliance Monitoring Requirements

Table VII-C S-3 CHOPPER GUNS (2)

			Future		Monitoring	Monitoring	
Type of	Citation of	FE	Effective		Requirement	Frequency	Monitoring
Limit	Limit	Y/N	Date	Limit	Citation	(P/C/N)	Type
VOC	40 CFR 63	Y		Mechanical resin	63.5810	P/M	Records
	Subpart			application ≤ 497 lb/ton			
	WWWW						
	63.5805(a)						
	and Table						
	3 Part 4a						
VOC	40 CFR 63	Y		Mechanical resin	63.5810	P/M	Records
	Subpart			application \leq 354 lb/ton			
	WWWW						
	63.5805(a)						
	and Table						
	3 Part 5a						
VOC	40 CFR 63	Y		Tooling gel coat ≤ 437	63.5810	P/M	Records
	Subpart			lb/ton			
	WWWW						
	63.5805(a)						
	and Table						
	3 Part 6a						
VOC	40 CFR 63	Y		White/Off-white	63.5810	P/M	Records
	Subpart			pigmented gel coat \leq			
	wwww			267 lb/ton			
	63.5805(a)						
	and Table						
	3 Part 6b						
VOC	40 CFR 63	Y		All other pigmented gel	63.5810	P/M	Records
	Subpart			coat ≤ 377 lb/ton			
	wwww						
	63.5805(a)						
	and Table						
	3 Part 6c						

VII. Applicable Limits & Compliance Monitoring Requirements

Table VII-C S-3 CHOPPER GUNS (2)

Type of	Citation of	FE	Future Effective		Monitoring Requirement	Monitoring Frequency	Monitoring
Limit	Limit	Y/N	Date	Limit	Citation	(P/C/N)	Type
VOC	40 CFR 63	Y		Corrosion resistant	63.5810	P/M	Records
	Subpart			and/or high strength ≤			
	wwww			605 lb/ton			
	63.5805(a)						
	and Table						
	3 Part 6d						
VOC	40 CFR 63	Y		Fire retardant gel coat \leq	63.5810	P/M	Records
	Subpart			854 lb/ton			
	wwww						
	63.5805(a)						
	and Table						
	3 Part 6e						
VOC	40 CFR 63	Y		Clear production gel	63.5810	P/M	Records
	Subpart			$coat \le 522 lb/ton$			
	wwww						
	63.5805(a)						
	and Table						
	3 Part 6f						
	BAAQMD	Y		30,000 gallons resin, as	BAAQMD	P/D	records
Through-	Condition			applied, per 12-month	8-50-501.4;		
put	#9303			period	Condition		
	Part 9b				#9303, parts		
					11a and 11c		
POC	BAAQMD	Y		15,814 pounds per 12-	BAAQMD	P/D	records
	Condition			month period	8-50-501.4;		
	#9303				Condition		
	Part 10a				#9303, parts		
					11a and 11c		
NPOC	BAAQMD	N		600 gallons Acetone per	BAAQMD	P/D	records
	Condition			12-month period	8-50-501.4;		
	#9303				Condition		
	Part 9a				#9303, parts		
					11a and 11c		

VII. Applicable Limits & Compliance Monitoring Requirements

Table VII-C S-3 CHOPPER GUNS (2)

Type of	Citation of	FE	Future Effective		Monitoring Requirement	Monitoring Frequency	Monitoring
Limit	Limit	Y/N	Date	Limit	Citation	(P/C/N)	Туре
NPOC	BAAQMD	N		3,960 pounds per 12-	BAAQMD	P/D	records
	Condition			month period	8-50-501.4;		
	#9303				Condition		
	Part 10b				#9303, parts		
					11a and 11c		

VIII. TEST METHODS

The test methods associated with the emission limit of a District regulation are generally referenced in Section 600 et seq. of the regulation. The following table indicates only the test methods associated with the emission limits referenced in Section VII, Applicable Emission Limits & Compliance Monitoring Requirements, of this permit.

Table VIII Test Methods

Applicable		
Requirement	Description of Requirement	Acceptable Test Methods
BAAQMD	Ringelmann No. 1 Limitation	Manual of Procedures, Volume I, Evaluation of Visible
6-1-301		Emissions;
		U.S. EPA Method 9
SIP	Ringelmann No. 1 Limitation	Manual of Procedures, Volume I, Evaluation of Visible
6-301		Emissions;
		U.S. EPA Method 9
BAAQMD	Particulate Weight Limitation	Manual of Procedures, Volume IV, ST-15, Particulates
6-1-310		Sampling;
		U.S. EPA Method 5
SIP	Particulate Weight Limitation	Manual of Procedures, Volume IV, ST-15, Particulates
6-310		Sampling;
		U.S. EPA Method 5
BAAQMD	General Operations	Manual of Procedures, Volume IV, ST-15, Particulates
6-1-311		Sampling;
		U.S. EPA Method 5
SIP	General Operations	Manual of Procedures, Volume IV, ST-15, Particulates
6-311		Sampling;
		U.S. EPA Method 5
BAAQMD	Process Requirements, Monomer	Manual of Procedures, Volume III, Method 39,
Regulation	Content	Determination of Styrene Monomer Content of Polyester
8-50-301.1		Resin Material
BAAQMD	Process Requirements, Vapor	Manual of Procedures, Volume III, Method 23,
Regulation	Suppressed Resins	Determination of Volatile Emissions from Polyester
8-50-301.2		Resins
SIP	Process Requirements, Vapor	Manual of Procedures, Volume III, Method 23,
Regulation	Suppressed Resins	Determination of Volatile Emissions from Polyester
8-50-301.2		Resins
BAAQMD	Corrosion-resistant Materials	Manual of Procedures, Volume III, Method 23,
Regulation		Determination of Volatile Emissions from Polyester
8-50-304		Resins

VIII. Test Methods

Table VIII Test Methods

Applicable		
Requirement	Description of Requirement	Acceptable Test Methods
BAAQMD	Surface Preparation and Clean-up	Manual of Procedures, Volume III, Method 31,
Regulation	Solvent, VOC Content	Determination of Volatile Organic Compounds in Paint
8-50-305.4		Strippers, Solvent Cleaners, and Low Solids Coatings
BAAQMD	Surface Preparation and Clean-up	Manual of Procedures, Volume III, Method 41,
Regulation	Solvent, VOC Content	Determination of Volatile Organic Compounds in
8-50-305.4		Solvent Based Coatings and Related Materials
		Containing Parachlorobenzotrifluoride
BAAQMD	Surface Preparation and Clean-up	Manual of Procedures, Volume III, Method 43,
Regulation	Solvent, VOC Content	Determination of Volatile Methylsiloxanes in Solvent
8-50-305.4		Based Coatings, Inks and Related Materials
SIP	Surface Preparation and Clean-up	Manual of Procedures, Volume III, Method 31,
Regulation	Solvent, VOC Content	Determination of Volatile Organic Compounds in Paint
8-50-305.4		Strippers, Solvent Cleaners, and Low Solids Coatings
BAAQMD	Gel Coat Requirement	Manual of Procedures, Volume III, Method 26,
Regulation		Determination of Volatile Weight Loss of Gel Coats
8-50-307		
SIP	Gel Coat Requirement	Manual of Procedures, Volume III, Method 26,
Regulation		Determination of Volatile Weight Loss of Gel Coats
8-50-307		
40 CFR Part	Determining Vapor Suppressant	Appendix A, Test Method for Determining Vapor
63, Subpart	Effectiveness	Suppressed Effectiveness
WWWW		

IX. PERMIT SHIELD

Not Applicable.

X. REVISION HISTORY

Initial Issuance (Application 15679): July 1, 1997

Renewal (Application 3954): December 19, 2002

Reopening and minor revision (No application for reopening, Application 8164 for minor revision)

Addition of requirements of NESHAPS,

40 CFR 63, Subpart A, General Provisions

Reinforced Plastic Composite Production

Addition of requirements of NESHAPS,

40 CFR 63, Subpart WWWW,

Reinforced Plastic Composite Production

Deletion of "case-by-case" MACT requirements in

40 CFR 63.52 et seq.

Update of Section I, Standard Conditions

Update of Section III, Generally Applicable Requirements

Addition of BAAQMD Regulation 6-311 to Section IV table

for Source 1, Filament Winder

Addition of revisions to BAAQMD Condition 9303 to allow use of alternative materials without an increase

in emissions

Renewal (Application 15561):

January 5, 2009

July 15, 2004

Administrative Amendments

Change Responsible Official from Michael E. Lewis to Frank Lillo

Change Facility Contact from Frank Lillo to Courtney van Amstel

Change District Contact from Carol Lee to Madhav Patil

XI. GLOSSARY

ACT

Federal Clean Air Act

APCO

Air Pollution Control Officer

BAAQMD

Bay Area Air Quality Management District

BACT

Best Available Control Technology

Basis

The underlying authority which allows the District to impose requirements.

CAA

The federal Clean Air Act

CAAQS

California Ambient Air Quality Standards

CEQA

California Environmental Quality Act

CFR

The Code of Federal Regulations. 40 CFR contains the implementing regulations for federal environmental statutes such as the Clean Air Act. Parts 50-99 of 40 CFR contain the requirements for air pollution programs.

CO

Carbon Monoxide

Cumulative Increase

The sum of permitted emissions from each new or modified source since a specified date pursuant to BAAQMD Rule 2-1-403, Permit Conditions (as amended by the District Board on 7/17/91) and SIP Rule 2-1-403, Permit Conditions (as approved by EPA on 1/26/99). Used to determine whether threshold-based requirements are triggered.

District

The Bay Area Air Quality Management District

dscf

Dry Standard Cubic Feet

IX. Glossary

EPA

The federal Environmental Protection Agency.

Excluded

Not subject to any District regulations.

Federally Enforceable, FE

All limitations and conditions which are enforceable by the Administrator of the EPA including those requirements developed pursuant to 40 CFR Part 51, subpart I (NSR), Part 52.21 (PSD), Part 60 (NSPS), Part 61 (NESHAPs), Part 63 (MACT), and Part 72 (Permits Regulation, Acid Rain), including limitations and conditions contained in operating permits issued under an EPA-approved program that has been incorporated into the SIP.

FP

Filterable Particulate as measured by BAAQMD Method ST-15, Particulate.

HAP

Hazardous Air Pollutant. Any pollutant listed pursuant to Section 112(b) of the Act. Also refers to the program mandated by Title I, Section 112, of the Act and implemented by 40 CFR Part 63.

Major Facility

A facility with potential emissions of: (1) at least 100 tons per year of regulated air pollutants, (2) at least 10 tons per year of any single hazardous air pollutant, and/or (3) at least 25 tons per year of any combination of hazardous air pollutants, or such lesser quantity of hazardous air pollutants as determined by the EPA administrator.

MFR

Major Facility Review. The District's term for the federal operating permit program mandated by Title V of the Federal Clean Air Act and implemented by District Regulation 2, Rule 6.

MOP

The District's Manual of Procedures.

NAAOS

National Ambient Air Quality Standards

NESHAPS

National Emission Standards for Hazardous Air Pollutants. Contained in 40 CFR Parts 61 and 63

NMHC

Non-methane Hydrocarbons (Same as NMOC)

NMOC

Non-methane Organic Compounds (Same as NMHC)

NOx

IX. Glossary

Oxides of nitrogen.

NPOC

Non-precursor organic compounds

NSPS

Standards of Performance for New Stationary Sources. Federal standards for emissions from new stationary sources. Mandated by Title I, Section 111 of the Federal Clean Air Act, and implemented by 40 CFR Part 60 and District Regulation 10.

NSR

New Source Review. A federal program for pre-construction review and permitting of new and modified sources of pollutants. Mandated by Title I of the Federal Clean Air Act and implemented by 40 CFR Parts 51 and 52 and District Regulation 2, Rule 2. (Note: There are additional NSR requirements mandated by the California Clean Air Act.)

Offset Requirement

A New Source Review requirement to provide federally enforceable emission offsets for the emissions from a new or modified source. Applies to emissions of POC, NOx, PM10, and SO2.

Phase II Acid Rain Facility

A facility that generates electricity for sale through fossil-fuel combustion and is not exempted by 40 CFR 72 from Titles IV and V of the Clean Air Act.

POC

Precursor Organic Compounds

PM

Particulate Matter

PM10

Particulate matter with aerodynamic equivalent diameter of less than or equal to 10 microns

PSD

Prevention of Significant Deterioration. A federal program for permitting new and modified sources of those air pollutants for which the District is classified "attainment" of the National Air Ambient Quality Standards. Mandated by Title I of the Act and implemented by both 40 CFR Part 52 and District Regulation 2, Rule 2.

SIP

State Implementation Plan. State and District programs and regulations approved by EPA and developed in order to attain the National Air Ambient Quality Standards. Mandated by Title I of the Act.

SO₂

Sulfur dioxide

IX. Glossary

THC

Total Hydrocarbons (NMHC + Methane)

Title V

Title V of the federal Clean Air Act. Requires a federally enforceable operating permit program for major and certain other facilities.

TOC

Total Organic Compounds (NMOC + Methane, Same as THC)

TPH

Total Petroleum Hydrocarbons

TRMP

Toxic Risk Management Plan

TSP

Total Suspended Particulate

VOC

Volatile Organic Compounds

Units of Measure:

brake-horsepower bhp = btu **British Thermal Unit** cfm cubic feet per minute = grams g = gal gallon = gallons per minute gpm = hp horsepower hr = hour lb pound = inches in = maximum max m^2 square meter = min minute = mm million = parts per million, by volume ppmv parts per million, by weight ppmw = psia pounds per square inch, absolute = pounds per square inch, gauge psig scfm standard cubic feet per minute yr = year